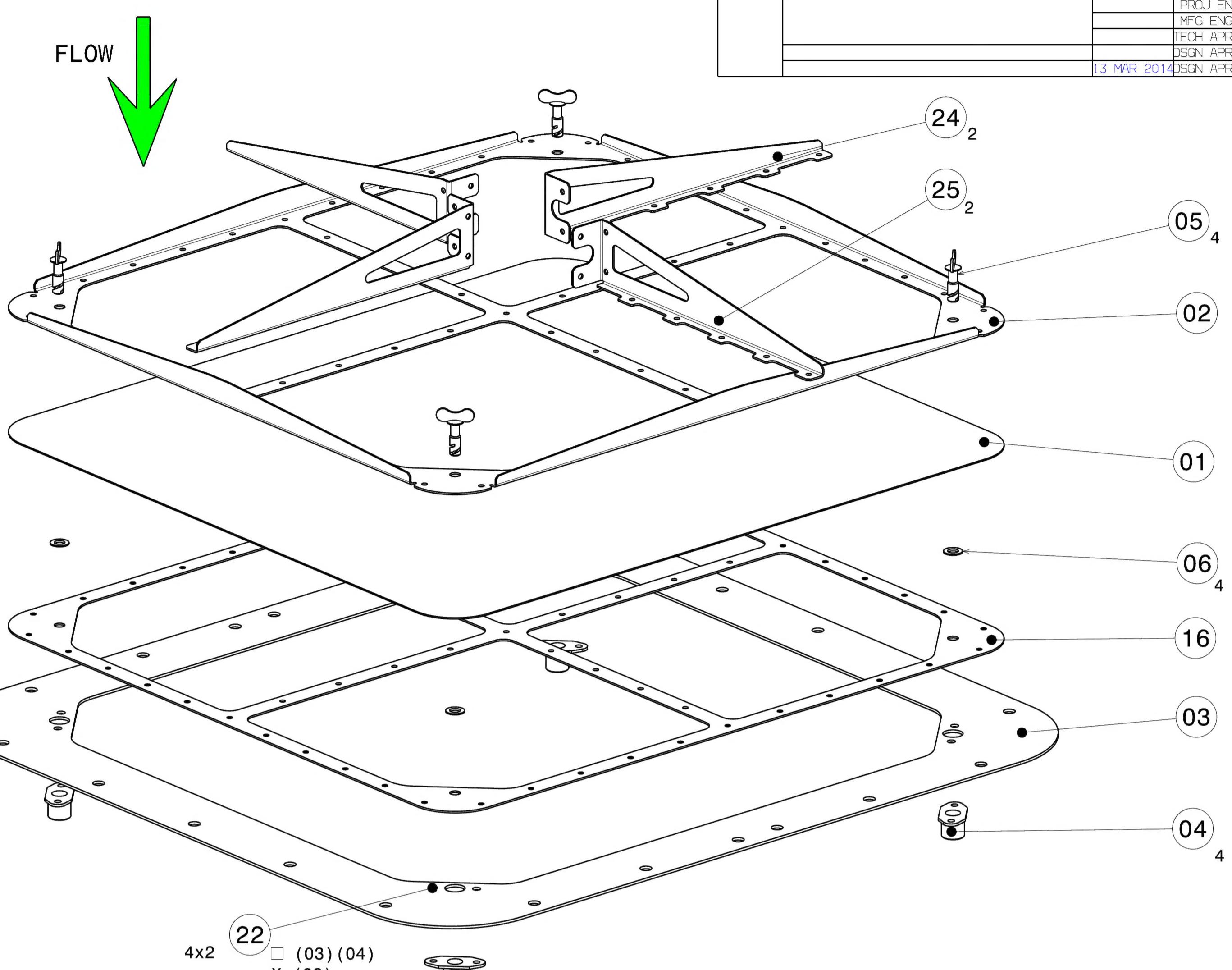


ISOMETRIC VIEW  
N.T.S.



EXPLDED VIEW  
N.T.S.

REF	PART NUMBER	PER ASSY	DESCRIPTION	MATERIAL/REMARKS
01	QB21817	1	MESH SCREEN	---
02	QB21487	1	STIFFENER PLATE	---
03	QB21496	1	RECEPTACLE	---
04	QD3072-46	4	DFCI RECEPTACLE	1219-PSP4-2-Z3CT
05	QD3072-47	4	DFCI STUD	121J-W470-SE-Z3CT
06	QD3072-48	4	DFCI GROMMET	127H-4
07	SP87-403-5	40	RIVET CSK HD	MONEL
08	---	---	---	---
09	QD3088-133	A/R	PRIMER EPOXY PR143	---
10	QD3088-134	A/R	CATALYST 143	---
11	QD3088-135	A/R	THINNERS T17	---
12	QD3088-43	A/R	FINISH: SATINE GREY	R36665 / 98A / 3
13	QD3088-44	A/R	HARDENER J9812	---
14	QD3088-73	A/R	THINNERS A983	---
15	QD3066	A/R	DURALAC	---
16	QB21495	1	STIFFENER PLATE	---
17	---	---	---	---
18	---	---	---	---
19	---	---	---	---
20	SP81-403-5	17	RIVET SNP HD	MONEL
21	SP81-405	16	RIVET SNP HD	MONEL
22	SP71-505	8	RIVET CSK HD	---
23	QD3084	A/R	750C SEALANT	---
24	QB21820	2	STIFFENER	---
25	QB21828	2	STIFFENER	---
26	SP87-404	4	RVT CSK HD	MONEL

#### NOTES:

1. FINISH: PRIOR TO ASSEMBLY, ENSURE REF 03 HAS BEEN PRIMED AND FINISH PAINTED USING REFS 09-14 IN ACCORDANCE WITH MANUFACTURER'S INSTRUCTIONS.
2. MESH (REF 01) TO BE LOCALLY DEFORMED TO CLEAR RIVETS AND DZUS PIN (REF 05) PRIOR TO FINAL ASSEMBLY.  
**DO NOT DRILL.**
3. ASSEMBLE REFS 01, 02, 05, 06 AND 16 USING TOOL 9906-RS-35 AND BLOCK 9902-1-135.
4. WET ASSEMBLE REFS 03 AND 04 USING DURALAC (REF 15).
5. RIVET HOLES TO QD1028. RIVET TO QD5104.
6. TRIM MESH, REF 01, TO PROFILE OF STIFFENER PLATES REF 02 & 16. MESH OUTER PROFILE MAY BE LASER CUT.
7. REMOVE ALL SHARP EDGES. ENSURE ANY EDGES THAT CONTACT MESH REF 01 ARE SUITABLY DEBURBED.
8. APPLY SEALANT REF 23 TO SURFACES OF REFS 02 & 16 THAT ARE IN CONTACT WITH MESH REF 01. REMOVE EXUDED EXCESS.

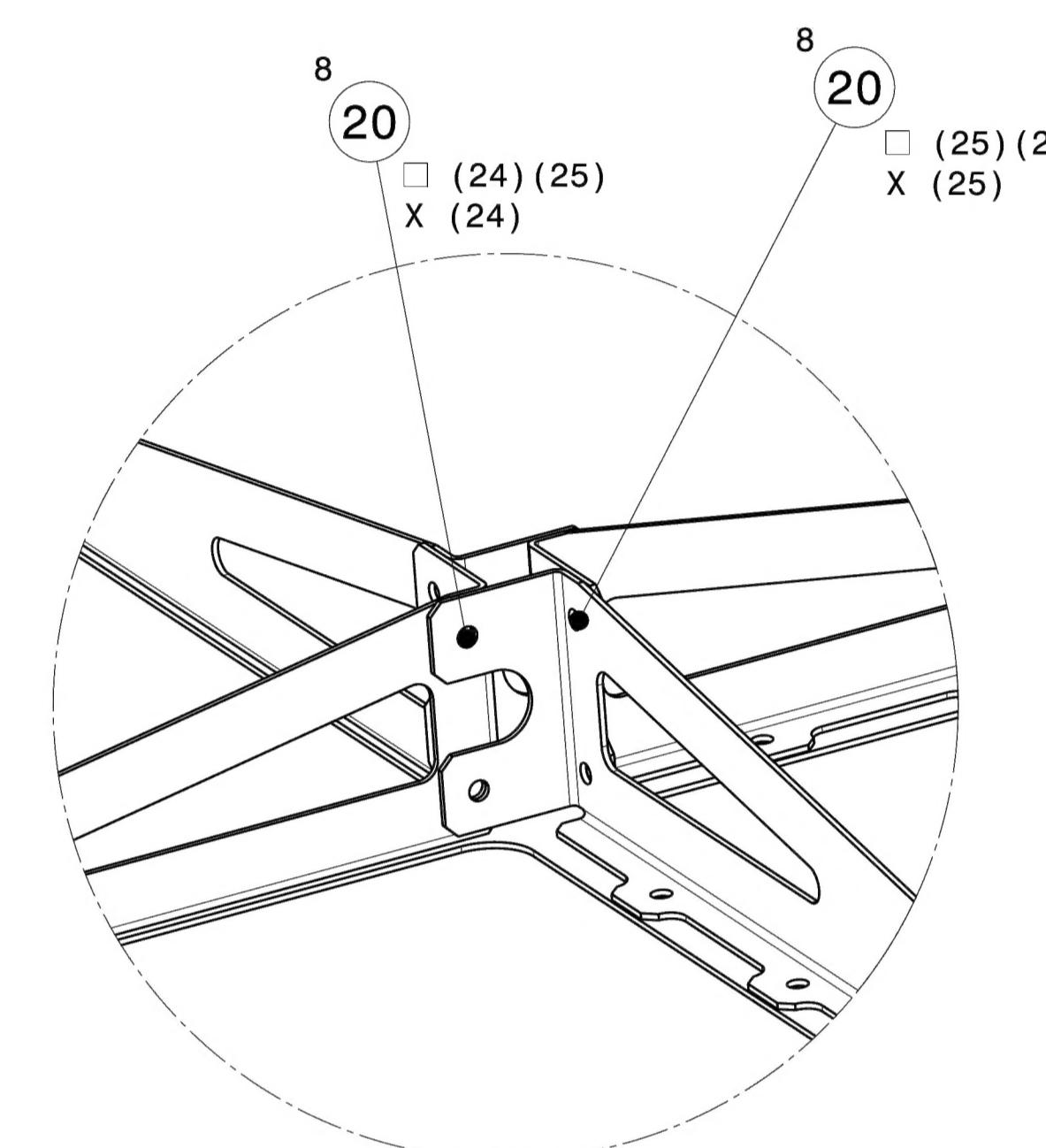
PART MARK TO QD5016 B 1 & 4

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETRES	THIRD ANGLE PROJECTION	DRG PER ASME Y14.5M-1994 OR BS 8888	APPROVALS	DATE
TOLERANCES ARE:	ANGLES	DRAWN BY T SMITH 18 FEB 2013	DRG CHCK T CLARK 25 APR 2013	PALL AEROPOWER ENGINEERING, PORTSMOUTH, ENGLAND
X. ± 1.0 ± 0.5 DEG	APPLICATION	PROJ ENG	MFG ENGR	
.XX. ± 0.25	NEXT ASSY	TECH APRL		
.XXX. ± -	SURFACE FINISH 3.2/	DSGN APRL		
	USED ON QB05008	DSGN APPL	D P SMITH 26 APR 2013	SIZE A1, CAGE CODE U0088, DRG NO QB21308, ISS 2AY
		CONTRACT NO.		SCALE 1:2, WEIGHT
				SHEET A OF B

ZONE	ISS	DESCRIPTION	DATE	APPROVALS
D7	2AY	ADDED LASER ETCH AND INK MARK ECR R38887 INCORPORATED	6 MAR 2014	MODIFIED: B MITCHELL
		CHANGE CODE: OR	6 MAR 2014	DRG CHCK: T CLARK
				PROJ ENGR:
				MFG ENGR:
				TECH APRL:
				DSGN APRL:
				13 MAR 2014 DSGN APRL: D P SMITH



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DO NOT SCALE DRAWING

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETRES	THIRD ANGLE PROJECTION	DRG PER ASME Y14.5M-1994 OR BS 8888	APPROVALS	DATE	<b>PALL</b> Pall Corporation PALL AEROPOWER ENGINEERING, PORTSMOUTH, ENGLAND TITLE ASSEMBLY SCREEN
TOLERANCES ARE: DECIMALS      ANGLES	•	DRG CHCK T CLARK	18 FEB 2013	25 APR 2013	
X. ± 1.0      ± 0.5 DEG	APPLICATION	PROJ ENG			
.X. ± 0.5		MFG ENGR			
.XX. ± 0.25	NEXT ASSY	TECH APRL			
.XXX. ± -		DSGN APRL			
SURFACE FINISH	3.2/	DSGN APRL	D P SMITH	26 APR 2013	
USED ON	OB05008	CONTRACT NO.	A1..U0088	OB21308	
DO NOT SCALE DRAWING		SCALE	1:2	WEIGHT	
		SHEET	B OF B	CAD LOCATION	